# **Course description:**



Course name: Programming course TX8i-s control for CNC lathes

of the TNL/TNL-K series

Course no.: 2.0

Participants: Programmers and operators

# **Training goal:**

Learning the TX8i-s-specific programming technique

Creating complete programs with the most common machining applications.

# **Course content:**

- · Basic programming, technology
- Zero offsets of all systems on main/counter spindle
- · Using the geometry processor
- · Dialog functions, init, gripping, cutting off
- · Windows functions: Delete, Copy, Cut
- Search/Replace
- Synchro
- · Difference between dialog and NC program
- · Cycle programming for roughing, drilling, threading
- · Subroutine technique/macro call
- · Creating a work plan
- Creating a part program for a simple turned part with simple milling using live tools
- · Input and simulation of a part program on the PC

# **Participation requirements:**

- Basic knowledge of CNC technology
- PC basic knowledge and experience with Traub CNC machines are recommended

### **Course duration:**

4.5 days - from Monday (9:00 am) to Friday (12:00 pm)

#### **Course location:**

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